

FleetwoodGoldcoWyard

Cartons and Sleeves

Rotopak®



Key Features

- Quick loading - feeds on demand
- Open pockets allow accurate visual inspection of product
- Indexers assure precise pocket positioning
- Easy installation and hook-up
- Mechanical torque overloads protect drive packages and pockets
- Quick no-tool changeover
- NEMA 12 enclosure
- Touch screen display
- Message display cues the operator and aids diagnostics
- Small footprint requires minimal floor space

Barry-Wehmiller

ACCRAPLY
Barry-Wehmiller
International Resources

pneumatic
SCALE ANGELUS
Hayssen Sandiacre

PC
Marquip WardUnited

Thiele
Technologies

DESIGN **DG** **GROUP**
FleetwoodGoldcoWyard

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Rotopak®

Our Rotopak® is a semi-automatic feeding system designed to solve a common problem on packaging lines: limited storage capacity on cartoner infeeds, which increases frequency of loading and requires the full-time use of direct labor to load the infeed.

The operator quickly fills the lower pockets with knocked-down cartons or sleeves, without interrupting the operation of the upper pockets. During operation, the product is lifted from lower to upper pockets and discharged, on demand, to the cartoner magazine below. Once all pockets are full, the operator has time to take care of another line or perform other tasks.

Our Rotopak can handle just about any size or style of carton made, including straight tuck, reverse tuck, glue end, tuck top/glue bottom, and 5th panel. Pockets are custom-designed for the size and characteristics of each carton or sleeve.

Five Machine Styles

We offer five different machine styles, based on the use of a turret or carousel at the lower and upper positions. Style 1 features lower and upper rotary turrets. Style 2 has a lower oval-track carousel with an upper rotary turret. Style 3 offers a lower rotary turret with an upper oval-track carousel. Style 4 features both lower and upper oval-track carousels, which are parallel to each other. Style 5 offers both lower and upper oval-track carousels, with the carousels perpendicular to one another.

The specific machine style recommended for each application is determined by a number of factors, including:

- The inventory or operator free time required
- The number of pockets needed for the inventory desired, determined by packaging/product size and thickness
- Floor space available, dictating the overall size of the machine
- Height of the packaging line, and the distance between the line and the Rotopak discharge



Specifications	
Power requirements	120 vac, single-phase, 60 hz
Air requirements	0.5 cfm @ 60 psi
Production rate	Up to 700 cartons/sleeves per minute

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