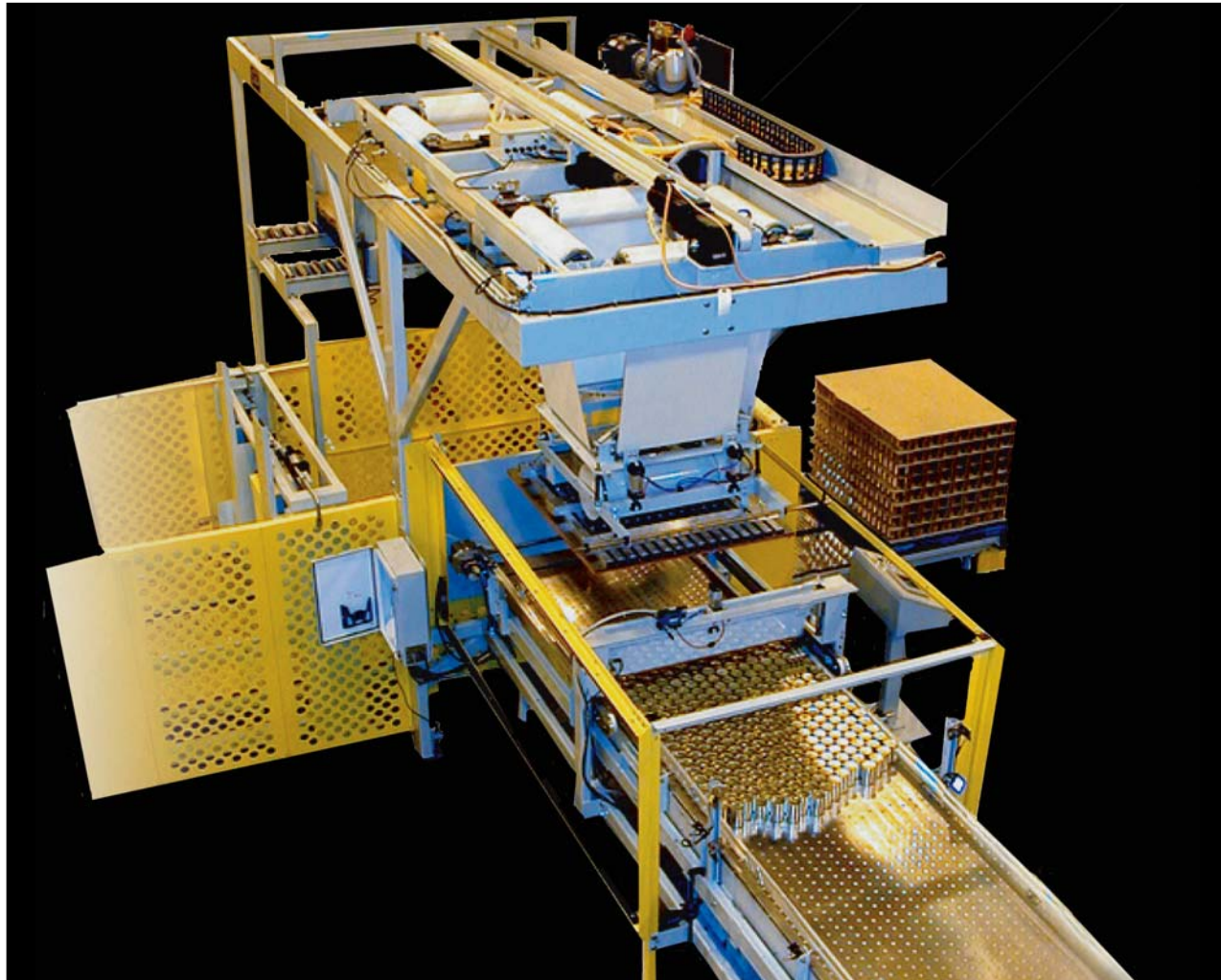


SoftStacker (Automatic Filled Can Palletizing System)



Features:

- AirForm accumulation system
- Layer separation assembly
- Retainer to lead cans into pick-up area
- Layer placement assembly with servo drive
 - Lightweight layer pick-up head
 - Automatic layer stacking
 - Automatic pallet change
- Layer pad placement assembly with servo drive
 - Vacuum pick-up assembly for layer pads
- Common horizontal drive system for layer and layer pad placement assemblies
- Model R06 automatic empty pallet magazine
- Powered pallet conveyors
 - Empty pallet conveyor
 - Load building conveyor
 - Full pallet discharge conveyor
- All electric/pneumatic operation
- Integrated safeguarding system with light curtains and interlocked gates

Barry-Wehmiller

SoftStacker

Automatic Filled Can Palletizing System

The teams of FleetwoodGoldcoWyard, the leader in innovative material flow automation technologies, introduce the “SoftStacker”, a revolutionary solution for palletizing filled cans, sizes up to and including 603 diameter. The technology used is smooth and gentle and it safeguards your bottom line, simply by protecting the integrity of your product.

The **unique** layer pick plate is gentle on your products, virtually eliminating damage to the end seam, ring pull or sidewalls of the cans.

The **smoothness** and **accuracy** of the Servo powered, roller/belt pick and place mechanism can only be appreciated when seen in action. The pick and place assembly uses a lifting mechanism of roller and belts coupled to a servo drive unit to raise and locate the layer pick plate, providing the **gentlest** pick and place mechanism in the industry.

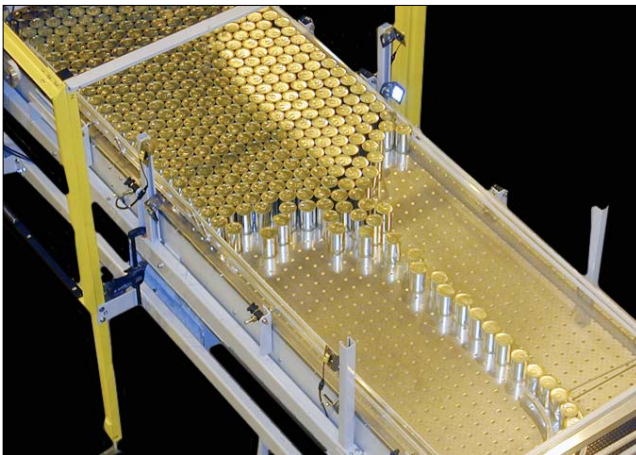
The pick-up assembly is **lightweight** and features **tool-less** quick change features, as does the pattern forming bar and side fences in the accumulation area. And, unlike conventional magnetic heads whose weight alone limits palletizing speed and generates forces that damage product, our machine insures can integrity.

AirForm - The filled cans are floated and accumulated into the pick area on a cushion of air, thereby eliminating the conveying pressures generated with a belt accumulation system. This substantially reduces the risk of container shingling, rim-lock and associated product damage, ensuring a uniform, flat-top container pattern for pick-up and transfer.

Safety - Designedsafe™, (an industry leading system, features safety light curtains, as well as enhanced safety by combining the benefits of systematic risk assessment with principles of safe design.

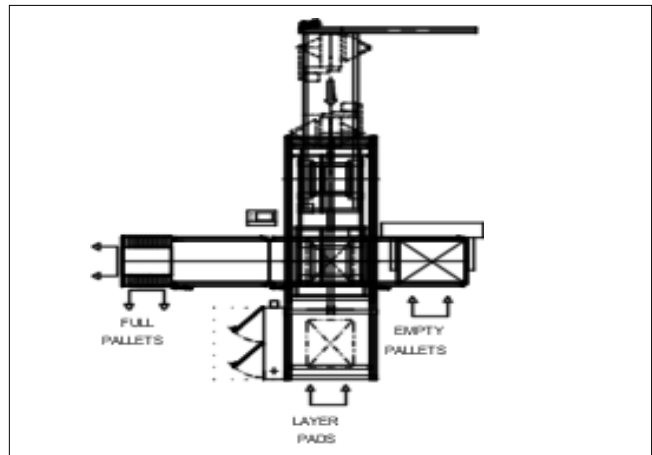
Simple to use - The machine features our exclusive PalLogic machine controls, which provide complete set-up information and diagnostics. Our available OneTouch pattern selection makes electrical changeover quick and repeatable. We also provide as a standard, automatic layer pad placement to eliminate the need for a dedicated operator. One operator can attend multiple machines.

Contact the experienced sales teams of FleetwoodGoldcoWyard for a comprehensive review of your needs.



AirForm™ Accumulation System

Guards and/or other devices may have been removed for clarity.



Typical arrangement shown. Alternate configurations available.

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